



INVERSPOTTER 14000 SMART AQUA 200/240V







Overview

INVERSPOTTER 14000 SMART AQUA 200/240V

cod. 823353

Medium frequency, direct current (MFDC) inverter technology, microprocessor controlled resistance welding machine.

The POWER GUN technology allows for high spot-welding currents with low absorption rates, the use of longer (5m) and lighter cables for a better holding and a wider range of action and minimum magnetic fields around the cables. Automatic pressure monitoring ensures excellent adjustment of the force applied to the gun electrodes.

It is particularly suitable for body shop applications and industrial use and gives excellent results also on high strength steel (HSS)/boron and galvanised metal sheets.

The innovative SMART AUTOSET technology, thanks to the automatic recognition of the materials and thickness, eliminates set-up times and guarantees optimal spot welding even if the types of steel to be processed are not known.

The WAVE technology facilitates interaction with the machine and tracks all operating parameters for their processing and reporting. The multifunction digital panel can be used to select the automatic Smart Autoset mode as well as the EASY and the manual mode; the programmes and reports there generated can be transferred to a USB pen drive.

Features:

- pre- and post-heating for interventions on HSS and galvanized metals
- automatic recognition of the arm and inserted tool
- monitoring of mains voltage
- automatic cooling control of machine, clamp and cables
- regulation of approach, slope, welding and holding times
- regulation in pulsed welding
- automatic/manual regulation of pressure between electrodes.

Complete with water-cooled pneumatic gun.



CE MARKING



EAC CERTIFICATION

Technical data



CODE 823353



RATED POWER X=50% 10 kW



DUTY CYCLE 2 %



THREE PHASE MAINS VOLTAGE 200 /



MAINS FUSE 50A@ 240V - 63A@200V



PROTECTION DEGREE IP20





INVERSPOTTER 14000 SMART AQUA 200/240V



MAINS FREQUENCY 50 / 60 Hz



POWER FACTOR (cosphi) 0,8



DIMENSIONS 80 x 52 x 115 cm



MAX SPOT-WELDING CURRENT 15000



INVERTER FREQUENCY 8000 Hz



WEIGHT 157 kg



MAX NO LOAD VOLTAGE 13 V



MAX WELD.THICK. ON 2 SHEETS 3 + 3 + 3 mm



EAN CODE 800489799837 4



MAX ABSORBED POWER 68 kW



MAX ELECTRODES POWER 580 daN



PIECES/PALLET 1 pz/pallet

Included Accessories

PNEUMATIC "C" GUN SMART AQUA - 801067